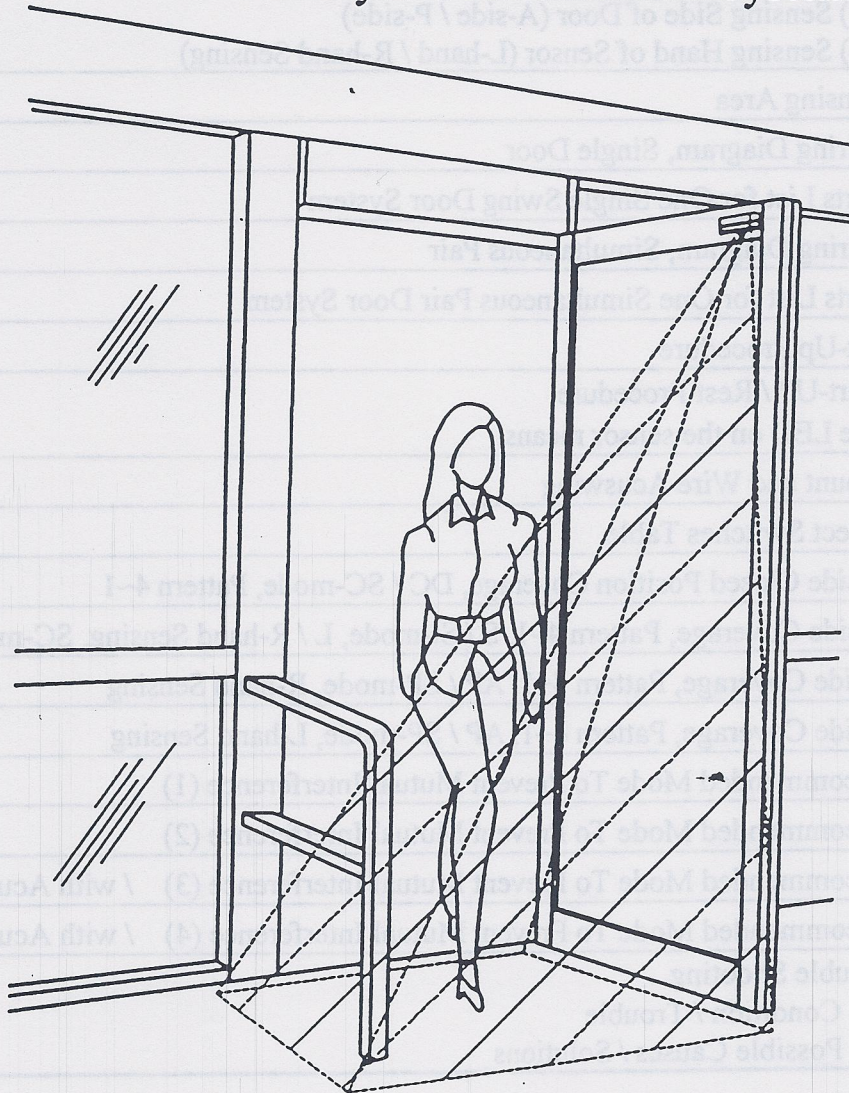


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Acuswing Instruction Manual

For V42 Samples

For Gyro Tech Entrance Systems



GYRO TECH
ENTRANCES
LANSON INDUSTRIES, INC.

Part #159505

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To the Installer

The purpose of this manual is to familiarize you with the proper installation of this door control system. It is essential this equipment be properly installed and operational before use by the public. It is your responsibility to inspect the operation of the door to be sure it is operating properly. In the USA, ANSI standards 156.10 and 156.19 usually cover the operation of the doors. If other standards/codes are applicable for your specific installation, use them to the degree required.

1. Overview

The Acuswing system is an active infrared type of sensor controlled by a microcomputer. The sensor is mounted near the top of the door near the leading edge. The computer inside the sensor will first memorize the detection area for the path of the swing door based upon reflected rays. As the door is used, the reflected rays are then continuously analyzed to determine change, which in turn will cause a signal to be sent to the door controller. The active infrared-based design allows for a very accurate detection area with minimal interference by objects outside the detection area. The design also accommodates multiple Acuswing sensors to be used in closer proximity for multiple door installations. (See the following pages for specifics.) Under normal circumstances, an approach sensor such as the Acusensor, mounted on the header will also be desirable. The Acuswing sensor system must be used only with Gyro Tech microprocessor and the designed Gyro Tech swing operator.

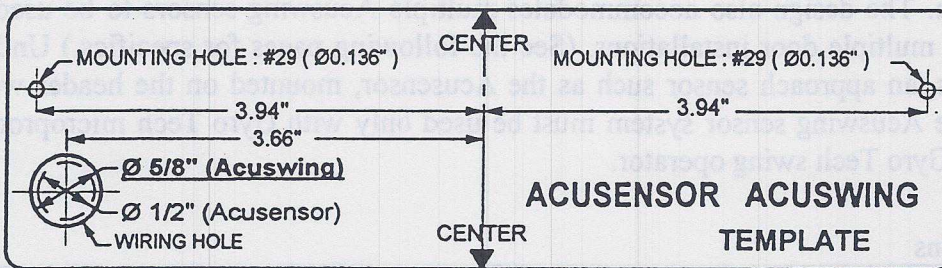
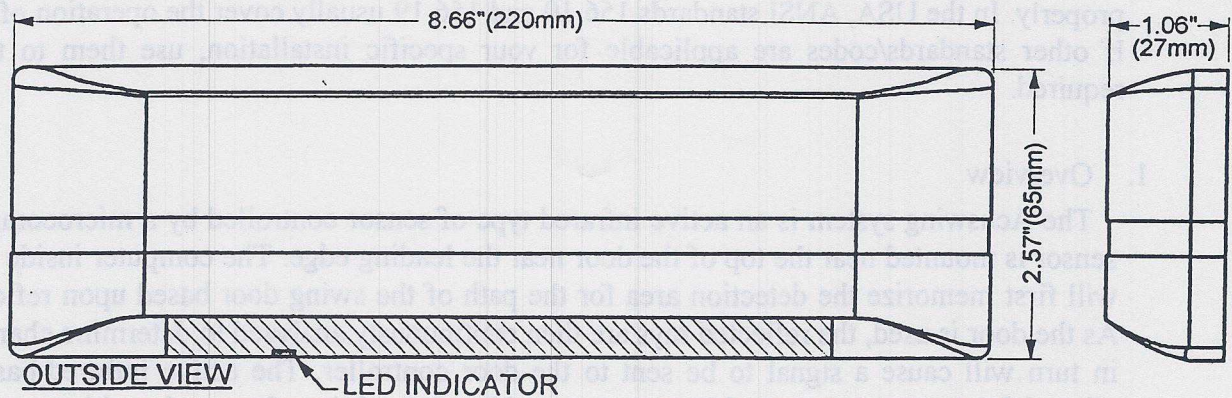
2. Specifications

1	Product Name	ACUSWING
2	Sensing System	Active Reflecting Infrared
3	Power Source	DC12V
4	Power Required	125 m·Amp. (max.)
5	Recommended Temperature Range	-20°C to 60°C, -4°F to 140°F
6	Mounting Height	78" to 98", 2000mm to 2500mm
7	Output Relay Contact Rating	DC24V / 0.5A
8	Indicators	LED (Green / Red / Amber)
9	Applicable Controller	GT-248901 Microprocessor Controller Only
10	Color	Black
11	Weight	195 g, 6.9 oz
12	Gyro Tech Part Number	249282

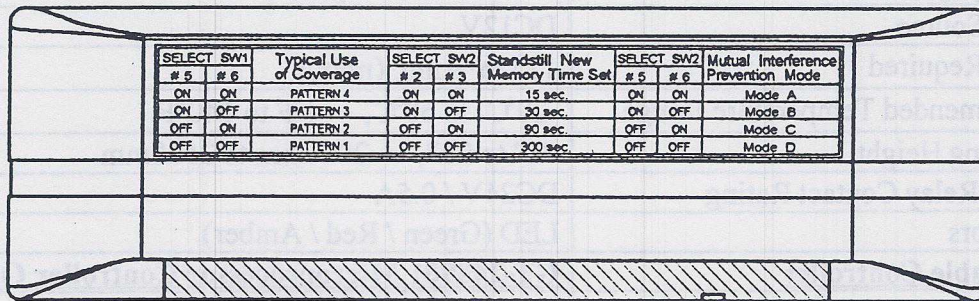
3. Adjustment Options

1	Sensing Side of Door	Activate / Presence Side
2	Sensing Hand of Sensor	Left / Right Hand
3	Door Condition	Single Door / Simultaneous Pair
4	Sensitivity	High / Low Sensitivity
5	Coverage Size	Pattern 4 , 3 , 2 , 1
6	Presence Detection	Standstill New Memory Time / Forever
7	Standstill New Memory Time	15, 30, 90, 300 seconds
8	P-side Pattern (opening cycle)	Active / Steady Pattern
9	A-side Coverage (closed position)	Deep / Standard Coverage
10	Mutual Interference Prevention	Mode A , B , C , D

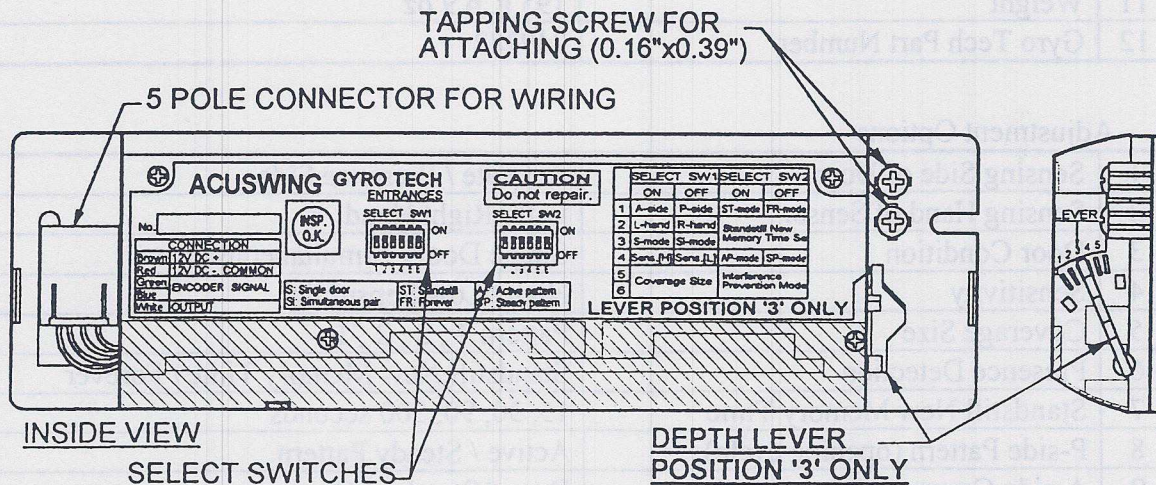
Appearance and Dimensions



TEMPLATE

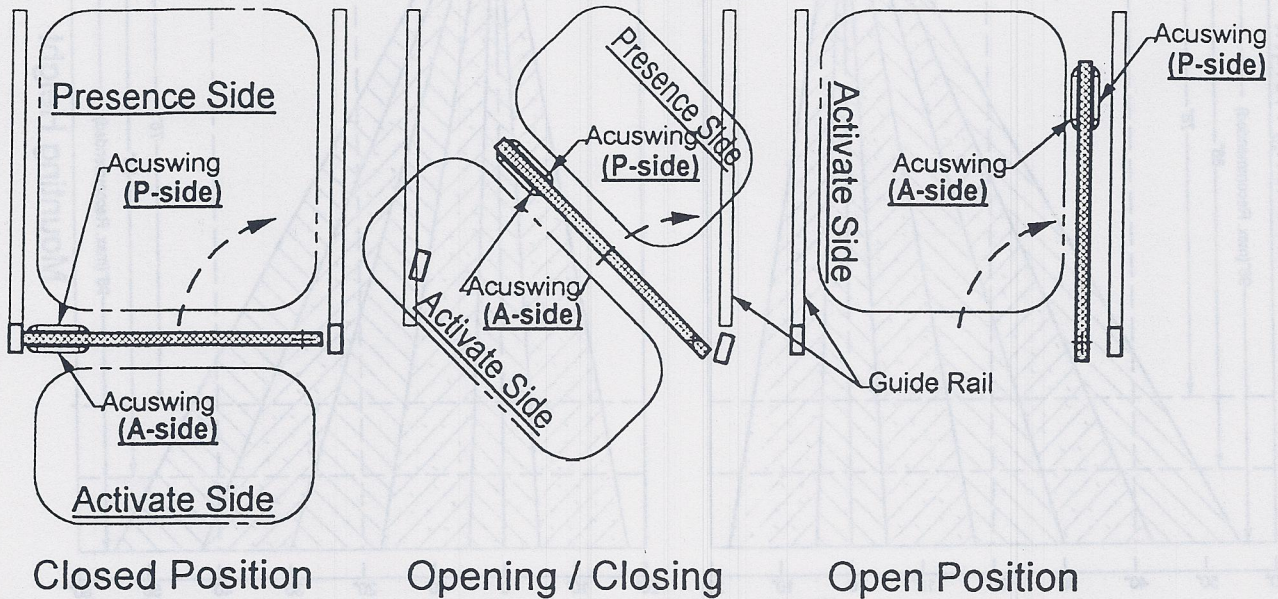


LABEL ON INSIDE OF COVER

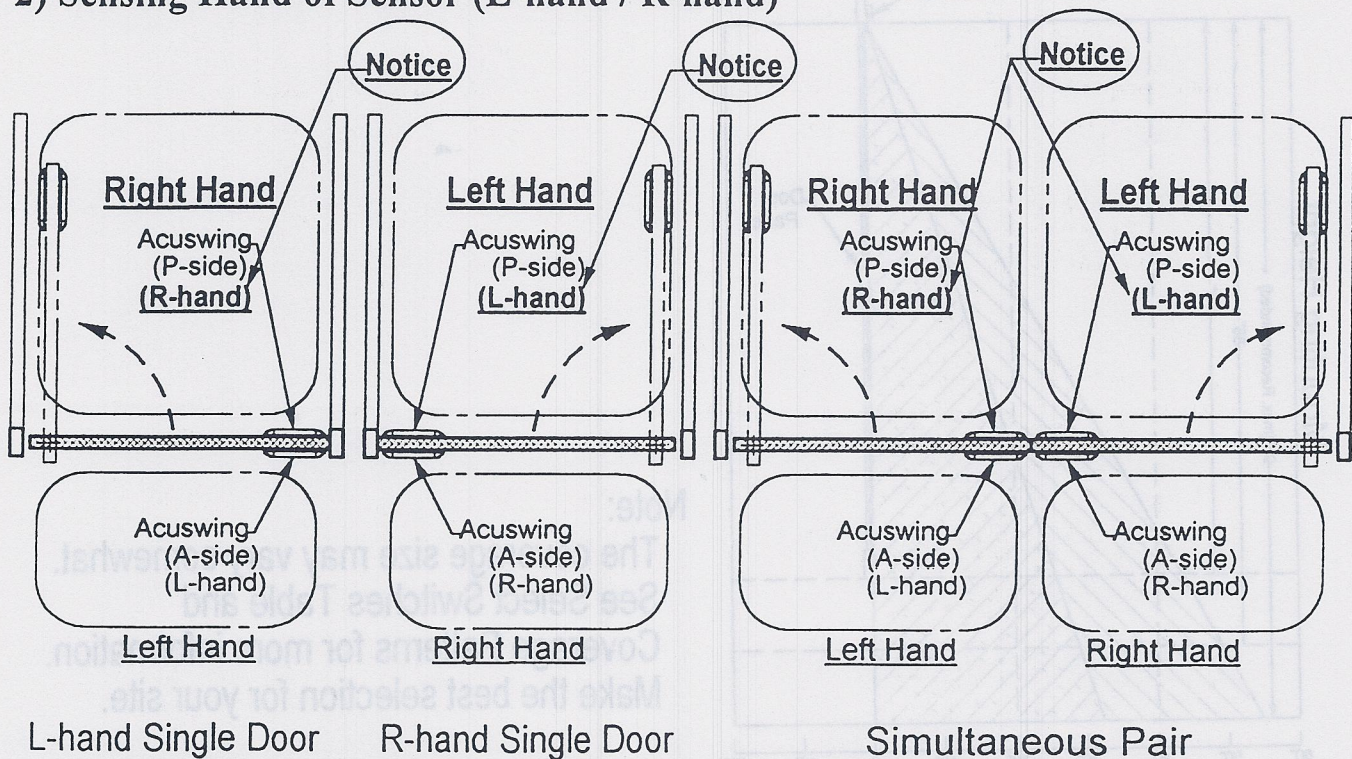


Definition of Sensing Side of Door and Sensing Hand of Sensor

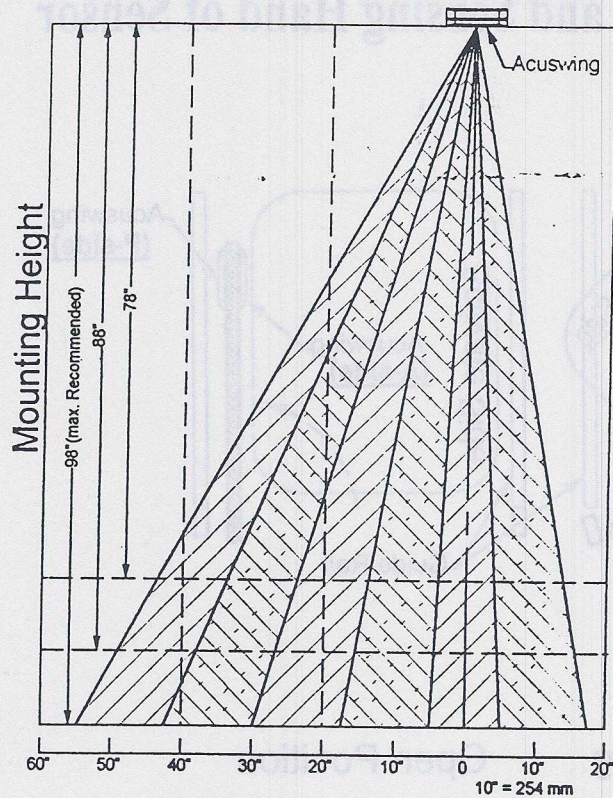
1) Sensing Side of Door (A-side / P-side)



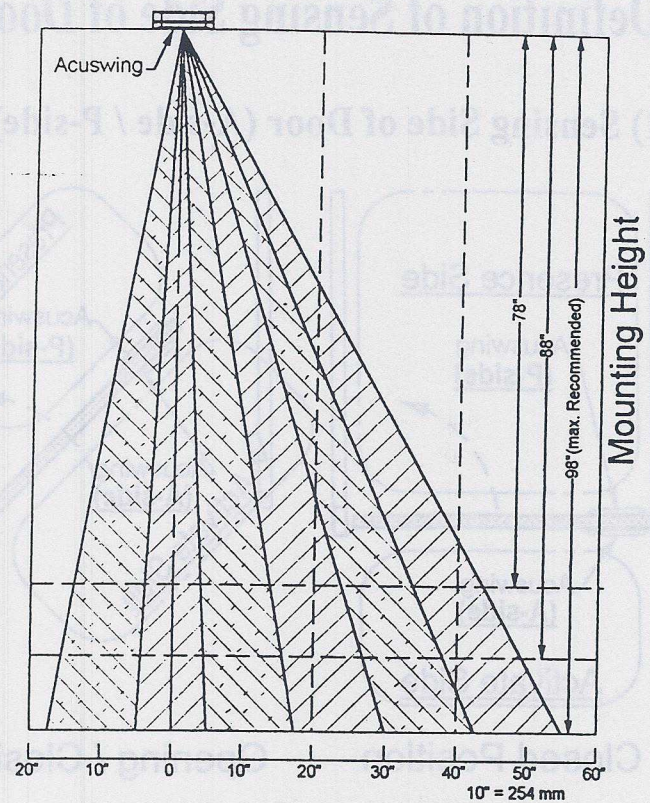
2) Sensing Hand of Sensor (L-hand / R-hand)



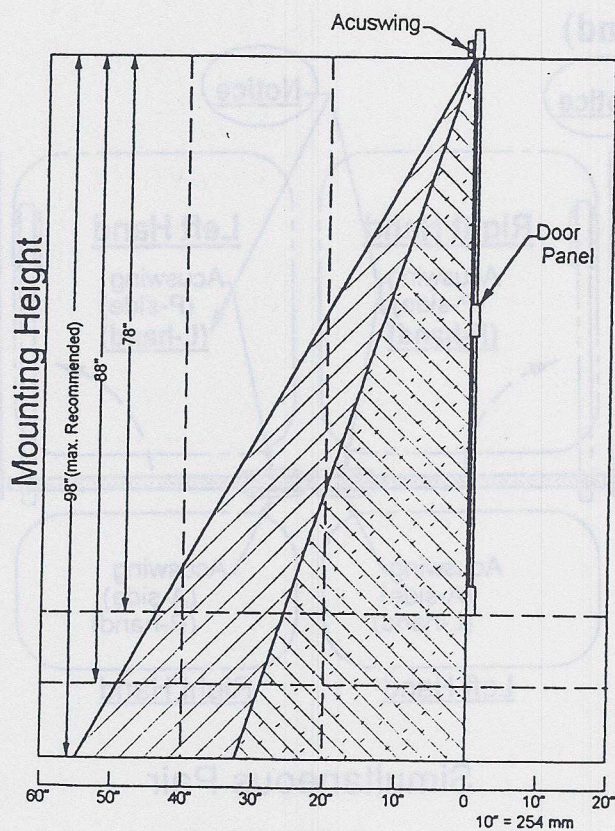
Sensing Area



L-hand : Front View



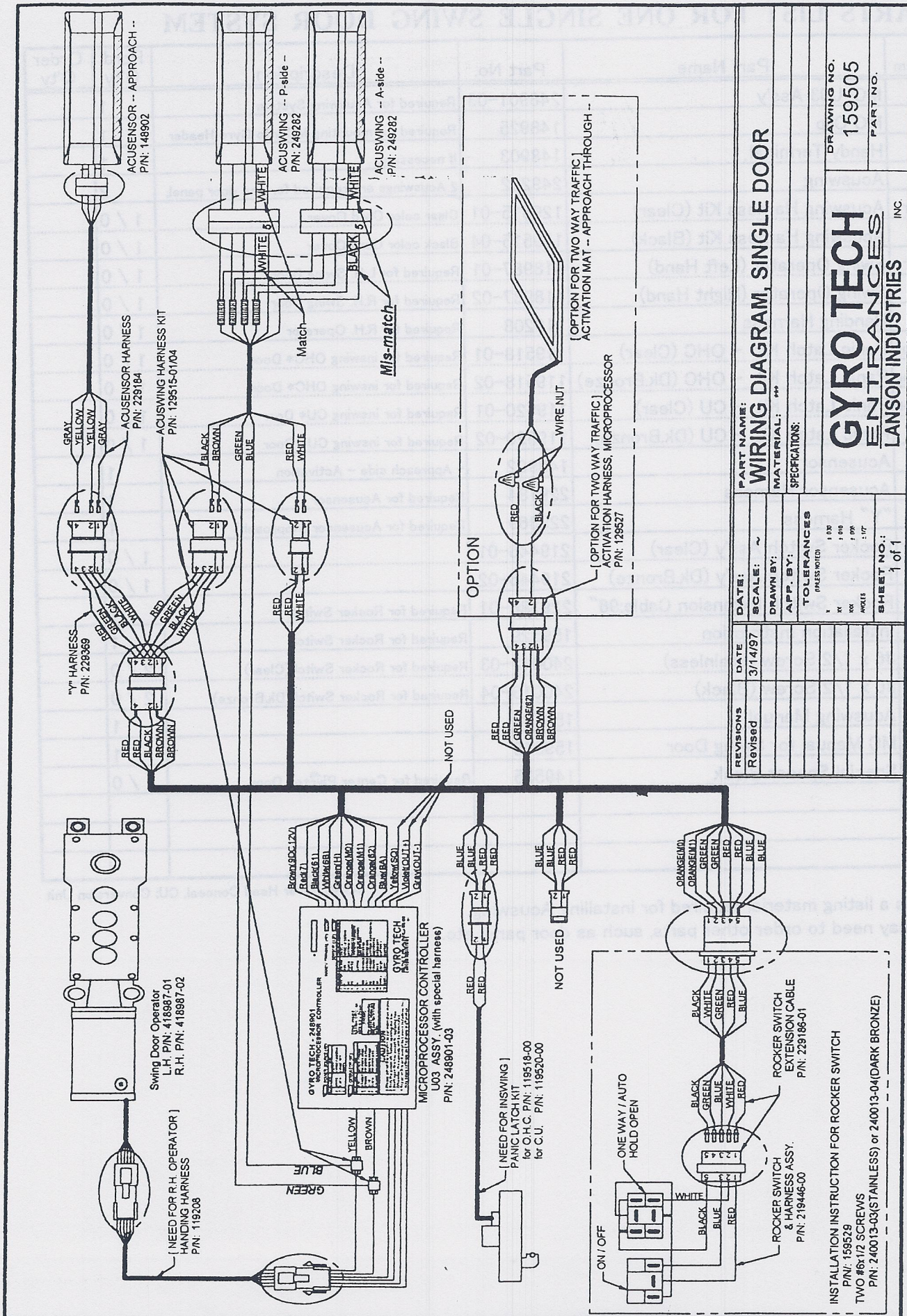
R-hand : Front View



Side View

Note:

The coverage size may vary somewhat.
See Select Switches Table and
Coverage Patterns for more information.
Make the best selection for your site.

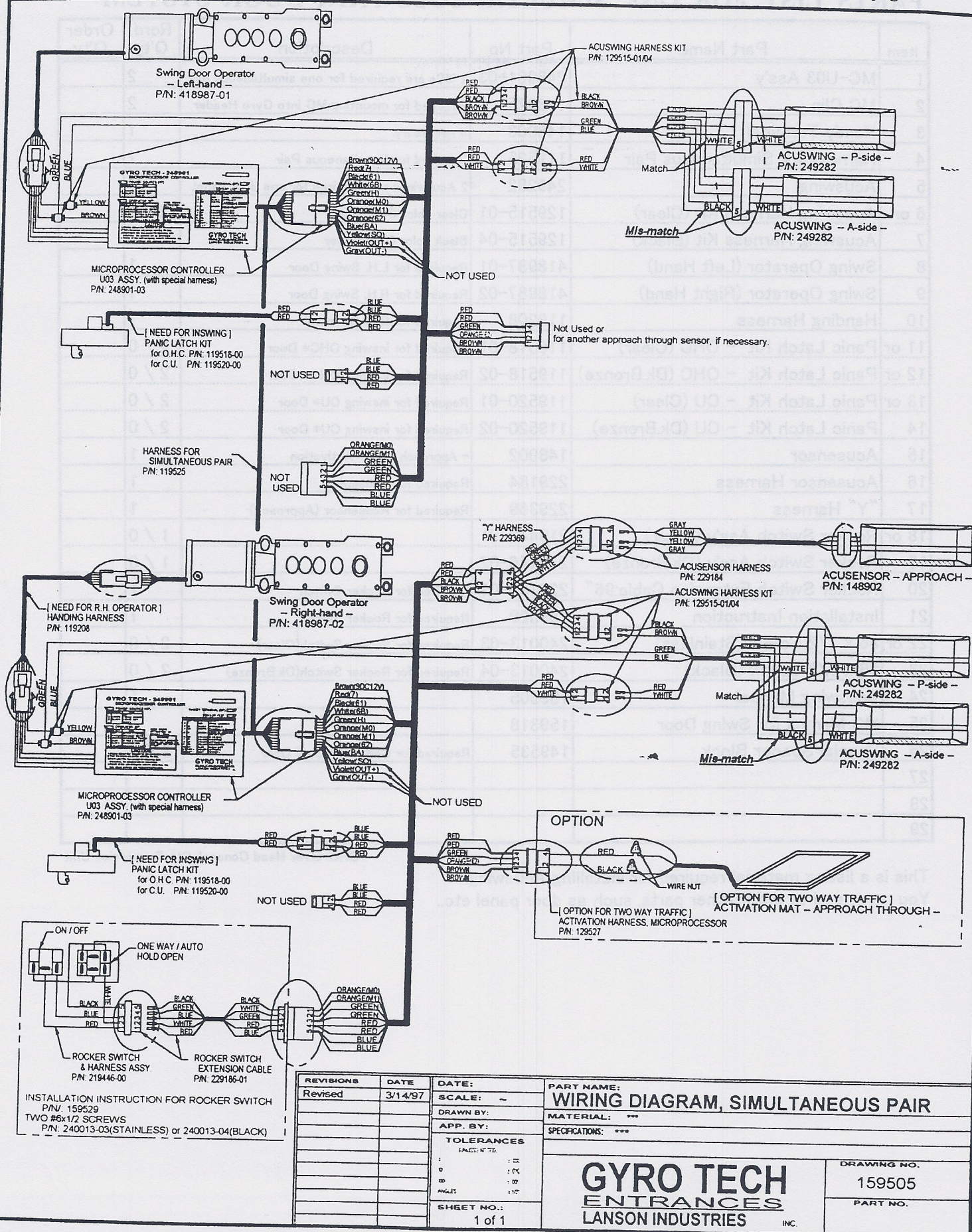


PARTS LIST FOR ONE SINGLE SWING DOOR SYSTEM

Item	Part Name	Part No.	Description	Rqrd. Q'ty	Order Q'ty
1	MC-U03 Ass'y	248901-03	Required for Acuswing System	1	
2	MC Clip	148925	Required for mounting MC into Gyro Header	1	
3	Handy Terminal	148903	If necessary.	1	
4	Acuswing	249282	2 Acuswings are required for one door panel.	2	
5 or	Acuswing Harness Kit (Clear)	129515-01	Clear color Cord Cover	1 / 0	
6	Acuswing Harness Kit (Black)	129515-04	Black color Cord Cover	1 / 0	
7 or	Swing Operator (Left Hand)	418987-01	Required for L.H. Swing Door	1 / 0	
8	Swing Operator (Right Hand)	418987-02	Required for R.H. Swing Door	1 / 0	
9	Handing Harness	119208	Required for R.H. Operator	1 / 0	
10 or	Panic Latch Kit - OHC (Clear)	119518-01	Required for inswing OHC* Door	1 / 0	
11 or	Panic Latch Kit - OHC (Dk.Bronze)	119518-02	Required for inswing OHC* Door	1 / 0	
12 or	Panic Latch Kit - CU (Clear)	119520-01	Required for inswing CU* Door	1 / 0	
13	Panic Latch Kit - CU (Dk.Bronze)	119520-02	Required for inswing CU* Door	1 / 0	
14	Acusensor	148902	- Approach side - Activation	1	
15	Acusensor Harness	229184	Required for Acusensor	1	
16	"Y" Harness	229369	Required for Acusensor (Approach)	1	
17 or	Rocker Switch Ass'y (Clear)	219446-01		1 / 0	
18	Rocker Switch Ass'y (Dk.Bronze)	219446-02		1 / 0	
19	Rocker Switch Extension Cable:96"	229186-01	Required for Rocker Switch	1	
20	Installation Instruction	159529	Required for Rocker Switch	1	
21 or	#6 x 1/2 Screw (Stainless)	240013-03	Required for Rocker Switch(Clear)	2 / 0	
22	#6 x 1/2 Screw (Black)	240013-04	Required for Rocker Switch(Dk.Bronze)	2 / 0	
23	Acuswing Manual	159505		1	
24	MC Manual for Swing Door	159318		1	
25	Special Spacer Block	149535	Required for Center Pivoted Door	1 / 0	
26					
27					
28					

*OHC: Over Head Conceal, CU: Conversion Unit

This is a listing material required for installing Acuswing.
 You may need to order other parts, such as door panel etc..



PARTS LIST FOR ONE SIMULTANEOUS PAIR DOOR SYSTEM

Item	Part Name	Part No.	Description	Rqd. Q'ty	Order Q'ty
1	MC-U03 Ass'y	248901-03	2 MCs are required for one simultaneous pair.	2	
2	MC Clip	148925	Required for mounting MC into Gyro Header	2	
3	Handy Terminal	148903	If necessary.	1	
4	Harness for Simultaneous Pair	119525	Required for Simultaneous Pair	1	
5	Acuswing	249282	2 Acuswings are required for one door panel.	4	
6 or	Acuswing Harness Kit (Clear)	129515-01	Clear color Cord Cover	2 / 0	
7	Acuswing Harness Kit (Black)	129515-04	Black color Cord Cover	2 / 0	
8	Swing Operator (Left Hand)	418987-01	Required for L.H. Swing Door	1	
9	Swing Operator (Right Hand)	418987-02	Required for R.H. Swing Door	1	
10	Handing Harness	119208	Required for R.H. Operator	1	
11 or	Panic Latch Kit - OHC (Clear)	119518-01	Required for inswing OHC* Door	2 / 0	
12 or	Panic Latch Kit - OHC (Dk.Bronze)	119518-02	Required for inswing OHC* Door	2 / 0	
13 or	Panic Latch Kit - CU (Clear)	119520-01	Required for inswing CU* Door	2 / 0	
14	Panic Latch Kit - CU (Dk.Bronze)	119520-02	Required for inswing CU* Door	2 / 0	
15	Acusensor	148902	- Approach side - Activation	1	
16	Acusensor Harness	229184	Required for Acusensor	1	
17	"Y" Harness	229369	Required for Acusensor (Approach)	1	
18 or	Rocker Switch Ass'y (Clear)	219446-01		1 / 0	
19	Rocker Switch Ass'y (Dk.Bronze)	219446-02		1 / 0	
20	Rocker Switch Extension Cable:96"	229186-01	Required for Rocker Switch	1	
21	Installation Instruction	159529	Required for Rocker Switch	1	
22 or	#6 x 1/2 Screw (Stainless)	240013-03	Required for Rocker Switch(Clear)	2 / 0	
23	#6 x 1/2 Screw (Black)	240013-04	Required for Rocker Switch(Dk.Bronze)	2 / 0	
24	Acuswing Manual	159505		1	
25	MC Manual for Swing Door	159318		1	
26	Special Spacer Block	149535	Required for Center Pivoted Door	2 / 0	
27					
28					
29					

*OHC: Over Head Conceal, CU: Conversion Unit

This is a listing material required for installing Acuswing.
You may need to order other parts, such as door panel etc..

SET-UP Procedure

1. **Mount operator(s) and microprocessor controller(s)**
2. **Set-up the controller(s) using handy terminal.**
 - 1). See the "Instruction Manual for Microprocessor Controller and Handy Terminal for Gyro Tech Swinger", #159538, in detail.
 - 2). Try a couple of test operations using handy terminal to make sure it is functioning properly.
3. **Mount activation sensor(s) on the header. (Desirable)**
4. **Set-up the activation sensor(s).**

Try a couple of test operations using the activation sensor(s) on the header to make sure it is functioning properly.
5. **Mount Acuswings.**
 - 1). See the applicable "wiring diagram" carefully before attempting installation. The wiring is one of the most critical steps.
 - 2). See the "drawing(s) to mount and wire Acuswings" for more information.
 - 3). Mount and wire the harness.
6. **Set-up the Acuswings.**
 - 1). Please understand the features and characteristics of Acuswing Sensor before setting-up.
 - 2). Set-up the select switches. See the "select switches table" and the attached drawings in detail.
 - 3). Make sure the lever position are set at " 3 ".
 - 4). Connect the connectors for Acuswings. Before turning on the power, see the "Start-up / Reset Procedure".
 - 5). Start-up the system.
 - 6). Activate the door and let it open and close several times(minutes) to stabilize the sensitivity / coverage of Acuswing sensors.
 - 7). Check the function / coverage after it is stabilized, and assure that it is operating correctly.
 - 8). Place the warning label near the door or the power / reset switch.

START-UP / RESET Procedure (Initialization)

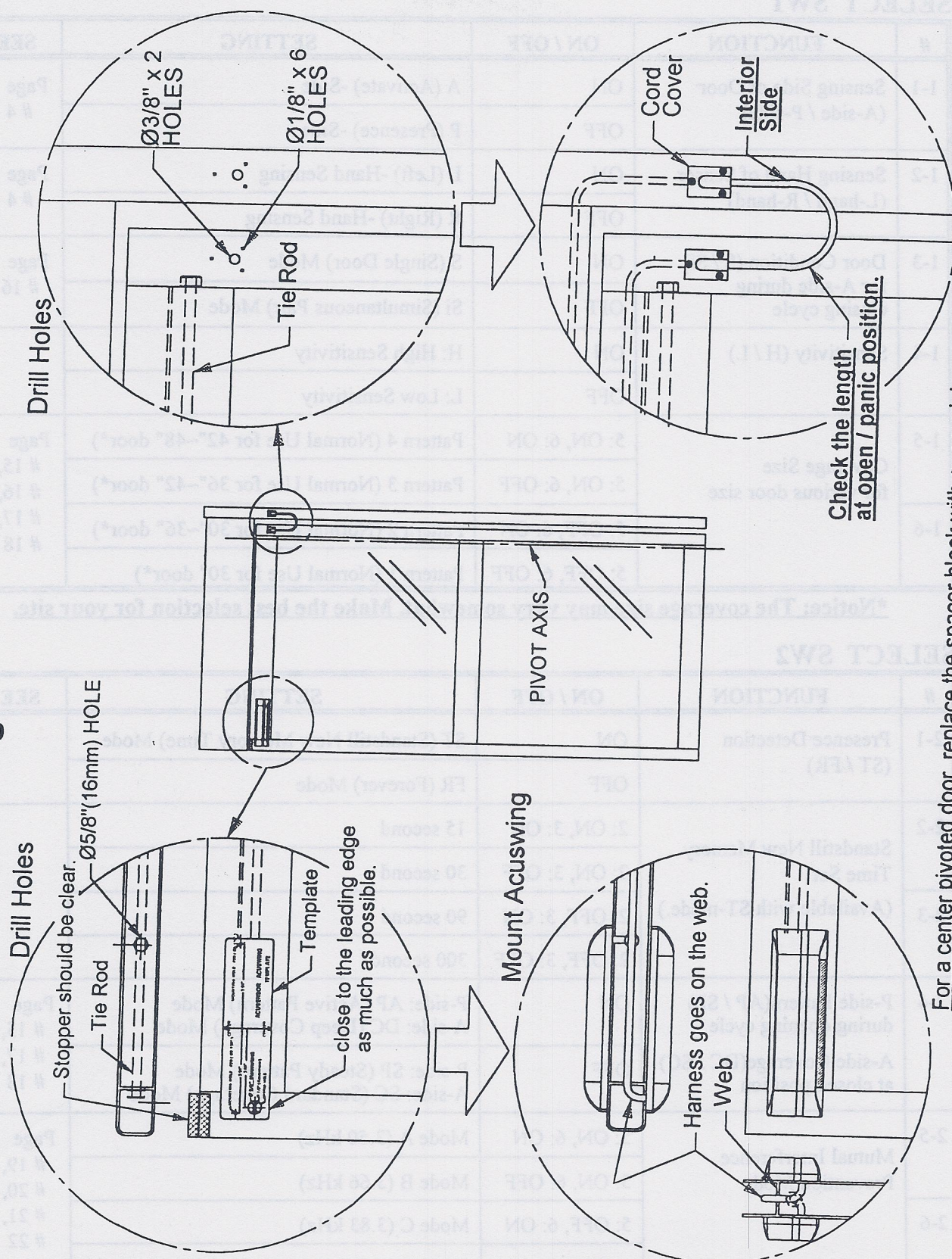
1. Make sure the swing path is clear of people and obstructions, before turning on the power for the sensors(controller/s). **Keep people clear of the door swing path during start-up / reset.**
2. Turn on the power (to start-up / reset).
 - 1) The LED on the sensor illuminates in red when it is on.
 - 2) After several seconds, the door opens and closes once to memorize / initialize the background information. **Keep people clear of the door swing path.**
 - 3) Several seconds after the door reaches the closed position, the LED on the sensor turns from red to green.
 - 4) Make sure all LEDs on the A-side and P-side are green.
 - 5) The sensors are ready for operation.
 - 6) Acuswing sensors still need several operations(minutes) to stabilize the sensitivity / coverage.
 - 7) Check the function / coverage after it is stabilized, and ensure that it is operating correctly.

The LED on the sensor means,

#	LED COLOR	Means	Signal to Controller
1	OFF	No power for the sensor	ON
2	GREEN	Ready for operation	OFF
3	RED	Detecting person/object	ON
		During Start-up	ON / OFF
4	AMBER	Relearning the back ground	OFF
5	FLASHING GREEN	Encoder Warning	ON
6	FLASHING RED	Emitter Warning	ON
7	FLASHING AMBER	Floor Condition Warning	ON

* See the trouble shooting section for more information about the warnings.

Mount and Wire Acuswing



Select Switches Table

SELECT SW1

#	FUNCTION	ON / OFF	SETTING	SEE
1-1	Sensing Side of Door (A-side / P-side)	ON	A (Activate) -Side	Page # 4
		OFF	P (Presence) -Side	
1-2	Sensing Hand of Sensor (L-hand / R-hand)	ON	L (Left) -Hand Sensing	Page # 4
		OFF	R (Right) -Hand Sensing	
1-3	Door Condition (S / Si) for A-side during closing cycle	ON	S (Single Door) Mode	Page # 16
		OFF	Si (Simultaneous Pair) Mode	
1-4	Sensitivity (H / L)	ON	H: High Sensitivity	
		OFF	L: Low Sensitivity	
1-5	Coverage Size for various door size	5: ON, 6: ON	Pattern 4 (Normal Use for 42"~48" door*)	Page # 15, # 16, # 17, # 18
5: ON, 6: OFF		Pattern 3 (Normal Use for 36"~42" door*)		
1-6		5: OFF, 6: ON	Pattern 2 (Normal Use for 30"~36" door*)	
		5: OFF, 6: OFF	Pattern 1 (Normal Use for 30" door*)	

***Notice: The coverage size may vary somewhat. Make the best selection for your site.**

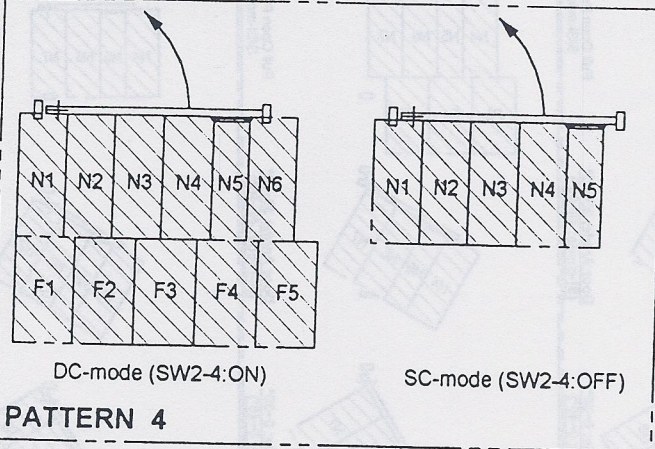
SELECT SW2

#	FUNCTION	ON / OFF	SETTING	SEE
2-1	Presence Detection (ST / FR)	ON	ST (Standstill New Memory Time) Mode	
		OFF	FR (Forever) Mode	
2-2	Standstill New Memory Time Set	2: ON, 3: ON	15 second	
		2: ON, 3: OFF	30 second	
2-3	(Available with ST-mode.)	2: OFF, 3: ON	90 second	
		2: OFF, 3: OFF	300 second	
2-4	P-side Pattern(AP / SP) during opening cycle	ON	P-side: AP (Active Pattern) Mode A-side: DC (Deep Coverage) Mode	Page # 15, # 17, # 18
	A-side Coverage(DC / SC) at closed position	OFF	P-side: SP (Steady Pattern) Mode A-side: SC (Standard Coverage) Mode	
2-5	Mutual Interference Prevention Mode	5: ON, 6: ON	Mode A (3.50 kHz)	Page # 19, # 20, # 21, # 22
		5: ON, 6: OFF	Mode B (3.66 kHz)	
2-6		5: OFF, 6: ON	Mode C (3.83 kHz)	
		5: OFF, 6: OFF	Mode D (4.00 kHz)	

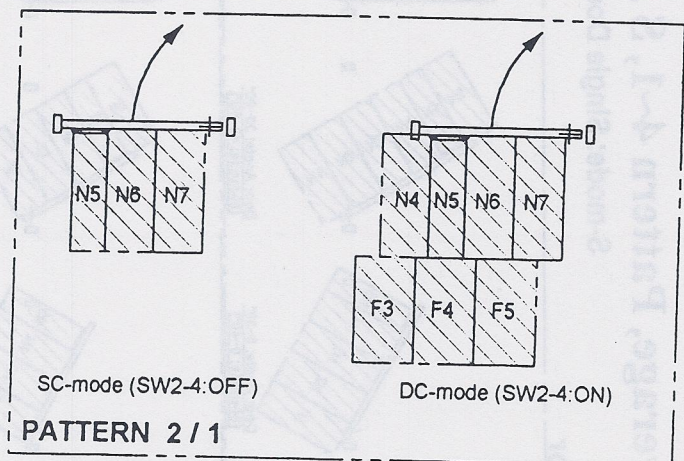
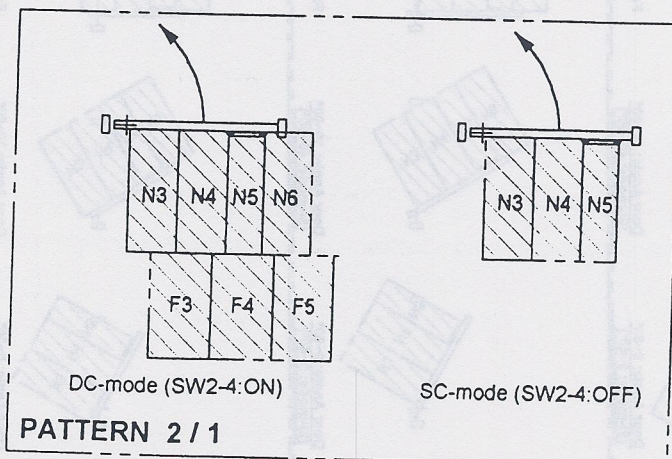
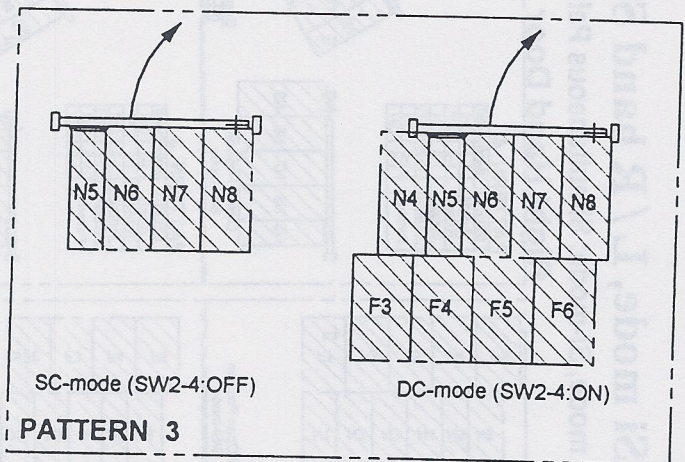
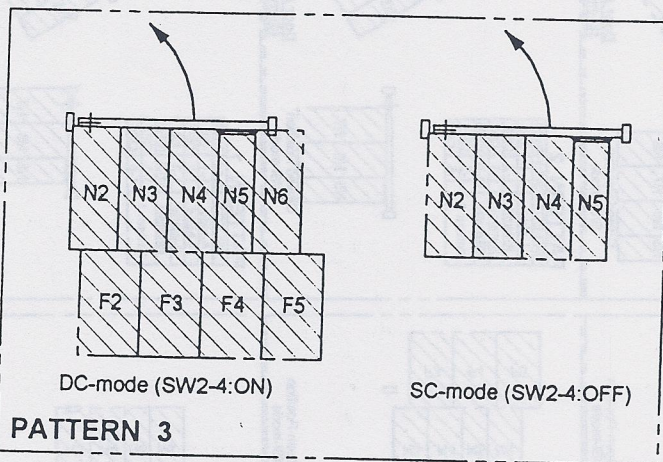
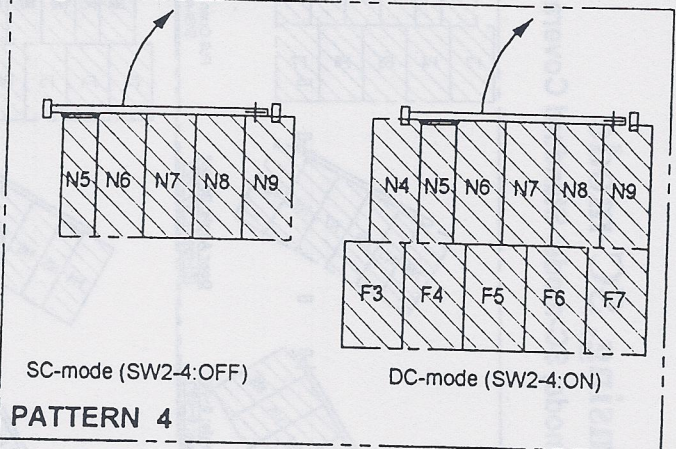
A-side Closed Position Coverage, DC / SC mode, Pattern 4~1

DC: Deep Coverage, SC: Standard Coverage

Left Hand Door



Right Hand Door

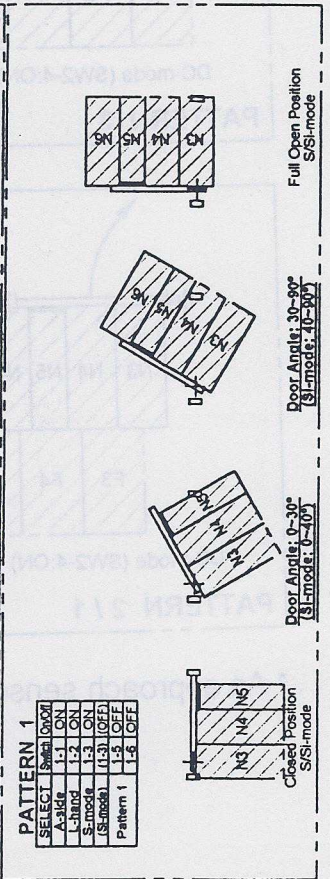
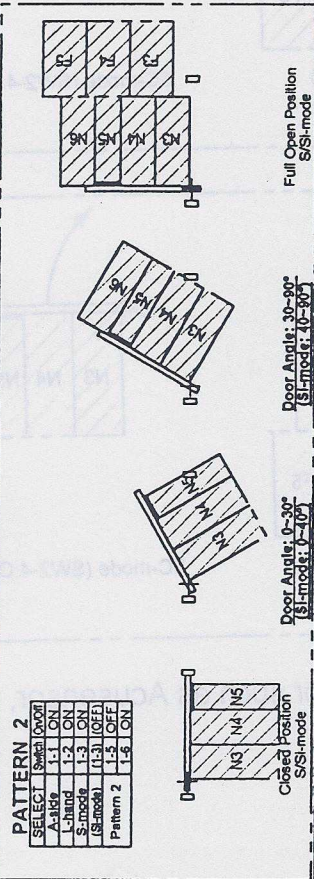
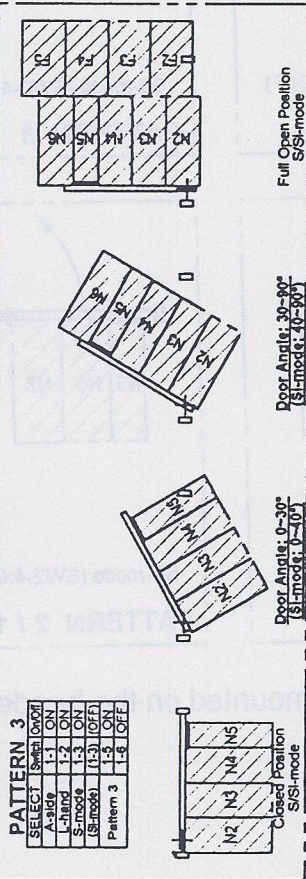
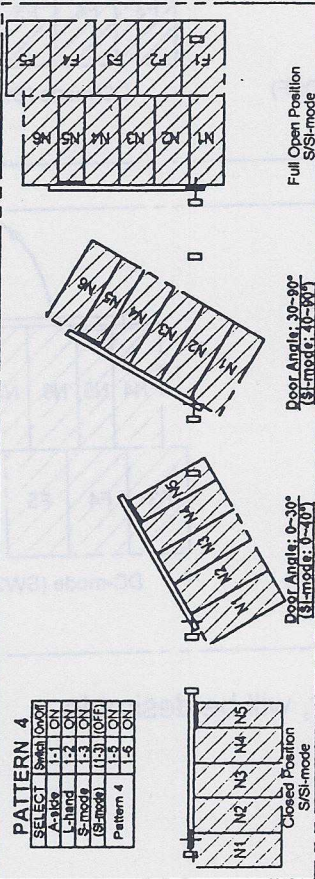


* An approach sensor such as Acusensor, mounted on the header, will be desirable.

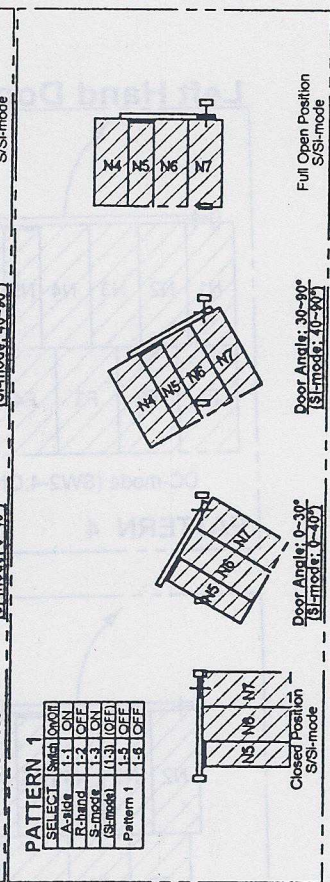
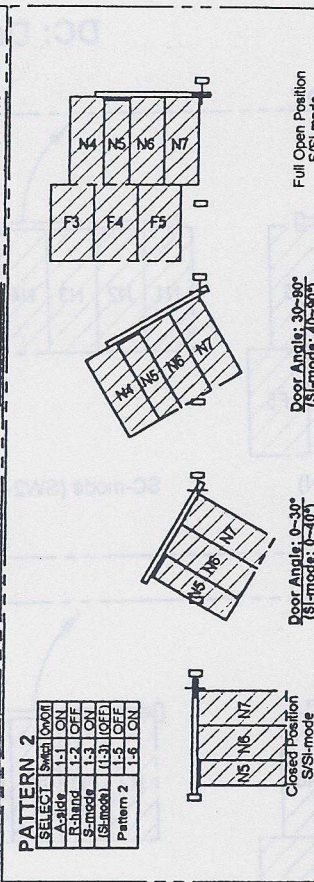
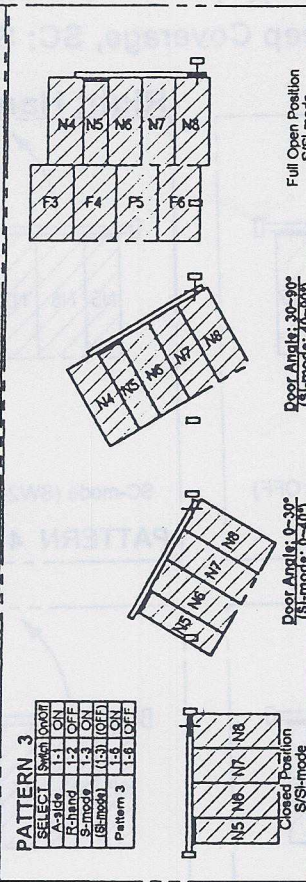
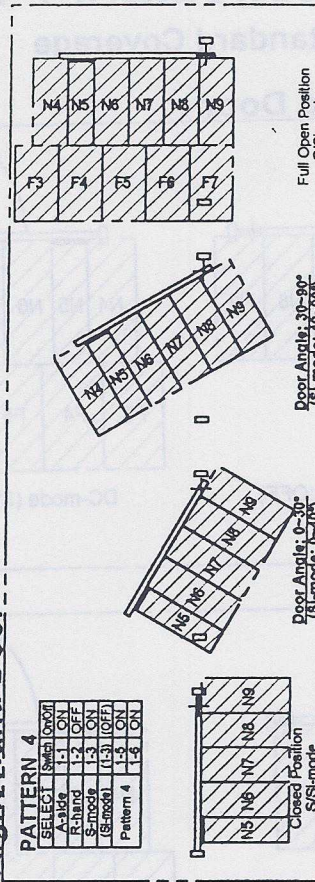
A-side Coverage, Pattern 4~1, S / Si mode, L / R hand Sensing, SC-mode

S-mode: Single Door mode, Si-mode: Simultaneous Pair mode, SC-mode: Standard Coverage mode

Left Hand Door



Right Hand Door



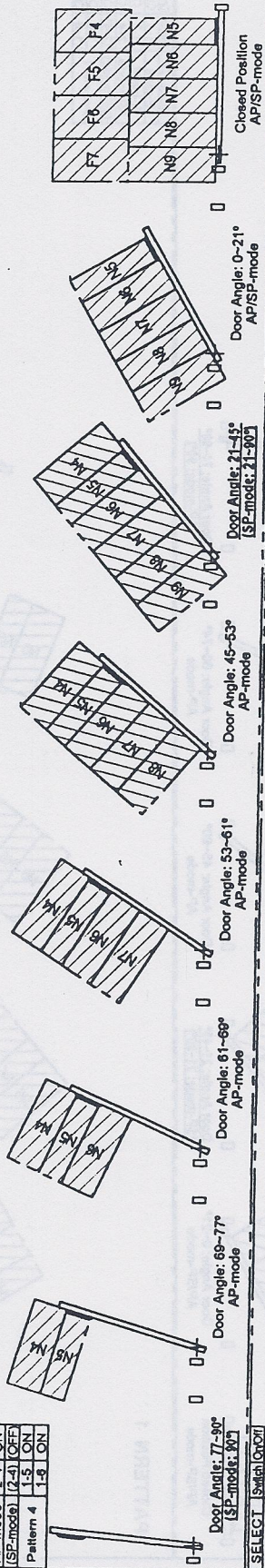
P-side Coverage, Pattern 4~1, AP / SP mode, R-hand Sensing

Left Hand Door

AP-mode: Active Pattern mode, SP-mode: Steady Pattern mode

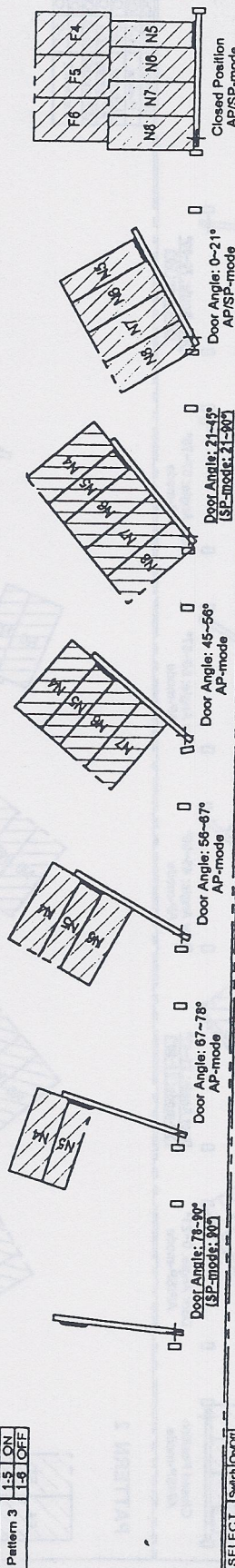
PATTERN 4

SELECT	Switch	ON/OFF
P-side	1-1	OFF
R-hand	1-2	OFF
AP-mode	2-4	ON
SP-mode	(2-4)	OFF
Pattern 4	1-5	ON
	1-6	ON



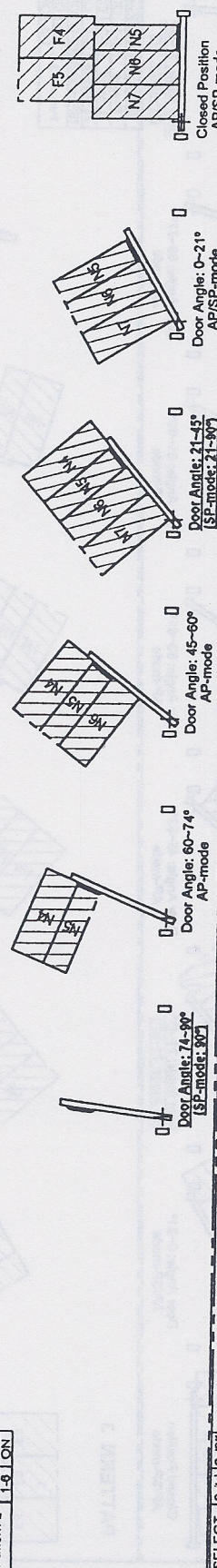
PATTERN 3

SELECT	Switch	ON/OFF
P-side	1-1	OFF
R-hand	1-2	OFF
AP-mode	2-4	ON
SP-mode	(2-4)	OFF
Pattern 3	1-5	ON
	1-6	OFF



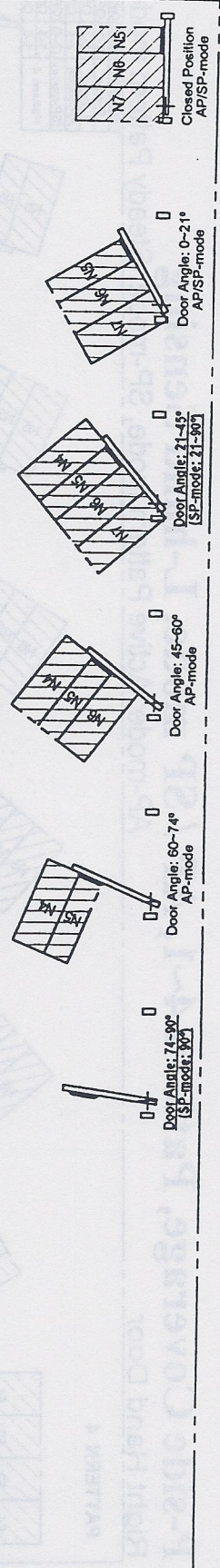
PATTERN 2

SELECT	Switch	ON/OFF
P-side	1-1	OFF
R-hand	1-2	OFF
AP-mode	2-4	ON
SP-mode	(2-4)	OFF
Pattern 2	1-5	OFF
	1-6	ON



PATTERN 1

SELECT	Switch	ON/OFF
P-side	1-1	OFF
R-hand	1-2	OFF
AP-mode	2-4	ON
SP-mode	(2-4)	OFF
Pattern 1	1-5	OFF
	1-6	OFF

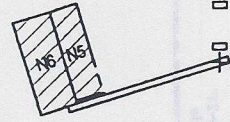
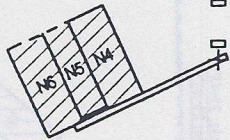
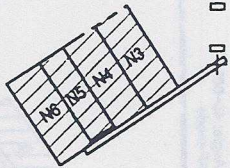
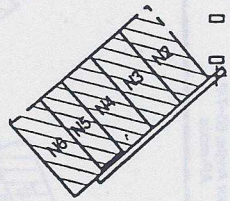
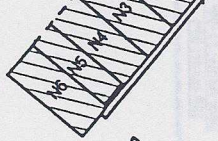
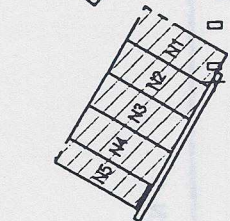
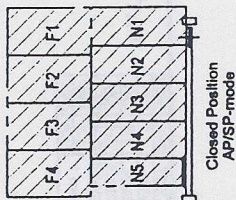


P-side Coverage, Pattern 4~1, AP / SP mode, L-hand Sensing

Right Hand Door

AP-mode: Active Pattern mode, SP-mode: Steady Pattern mode

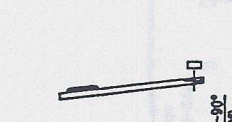
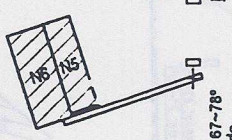
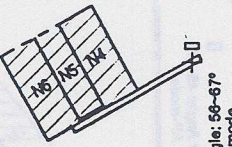
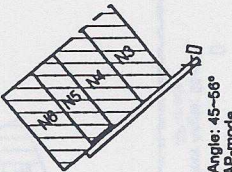
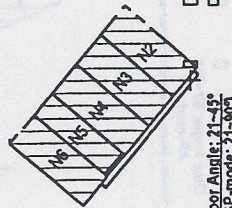
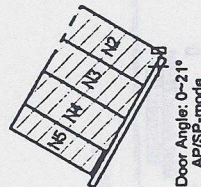
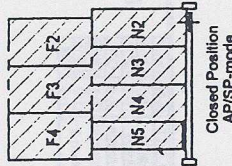
PATTERN 4



SELECT	Switch	On/Off
P-side	1-1	OFF
L-hand	1-2	ON
AP-mode	2-4	ON
(SP-mode)	(2-4)	OFF
Pattern 4	1-8	ON

Door Angle: 77~90°
[SP-mode: 90°]

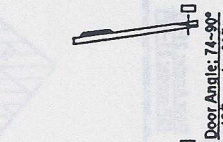
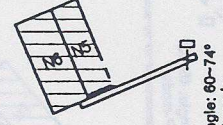
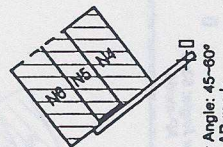
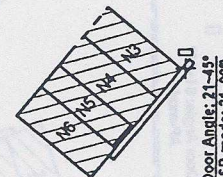
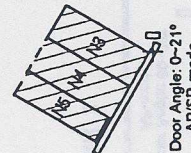
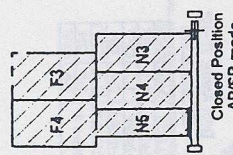
PATTERN 3



SELECT	Switch	On/Off
P-side	1-1	OFF
L-hand	1-2	ON
AP-mode	2-4	ON
(SP-mode)	(2-4)	OFF
Pattern 3	1-8	ON

Door Angle: 77~90°
[SP-mode: 90°]

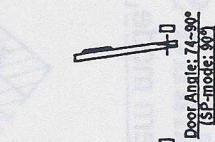
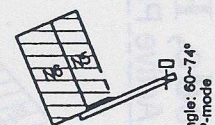
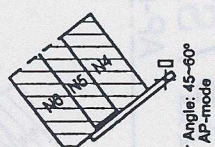
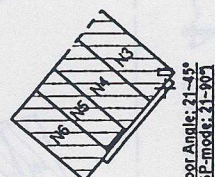
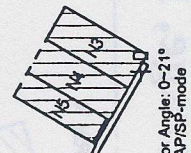
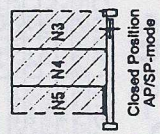
PATTERN 2



SELECT	Switch	On/Off
P-side	1-1	OFF
L-hand	1-2	ON
AP-mode	2-4	ON
(SP-mode)	(2-4)	OFF
Pattern 2	1-8	ON

Door Angle: 77~90°
[SP-mode: 90°]

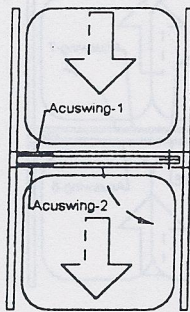
PATTERN 1



SELECT	Switch	On/Off
P-side	1-1	OFF
L-hand	1-2	ON
AP-mode	2-4	ON
(SP-mode)	(2-4)	OFF
Pattern 1	1-8	ON

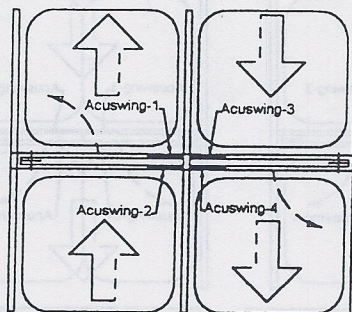
Door Angle: 77~90°
[SP-mode: 90°]

(1) Recommended Mode To Prevent Mutual Interference



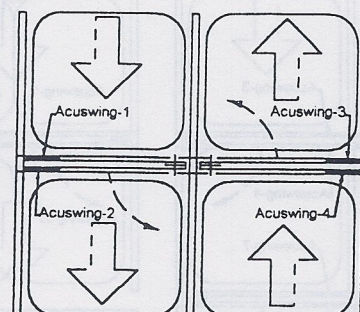
Case-1	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A

Typical Single-Door



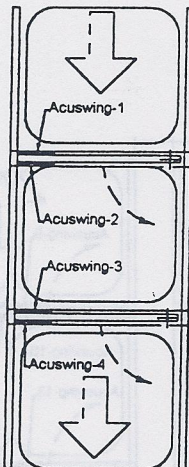
Case-2	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D

Typical Dual Single-Doors

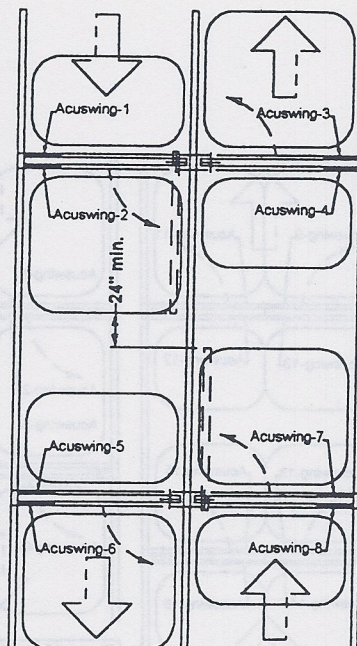


Case-3	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D

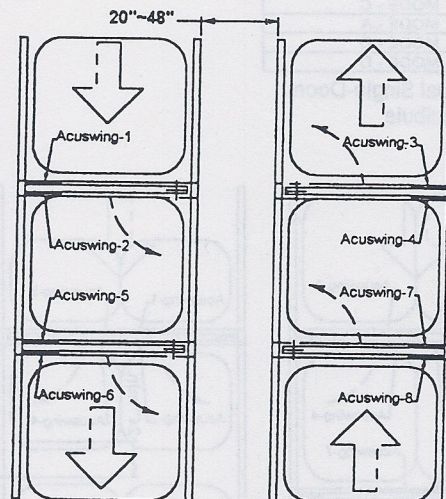
Typical Dual Single-Doors



Case-4	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - A

Typical Single-Doors
with Vestibule

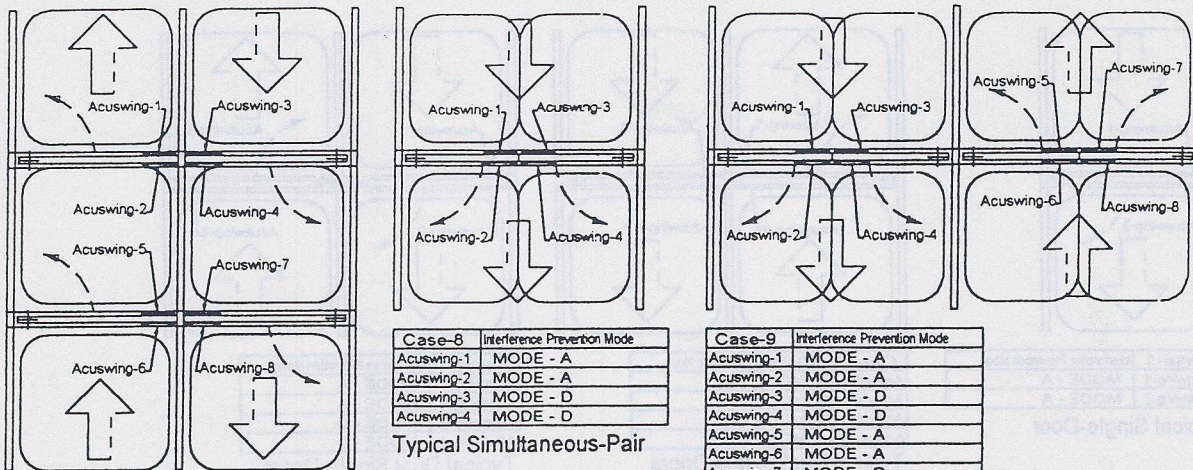
Case-5	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - B
Acuswing-5	MODE - C
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Single-Doors
with Vestibule

Case-6	Interference Prevention Mode
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - B
Acuswing-5	MODE - C
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Single-Doors
with Vestibule

(2) Recommended Mode To Prevent Mutual Interference



Case-7 Interference Prevention Mode

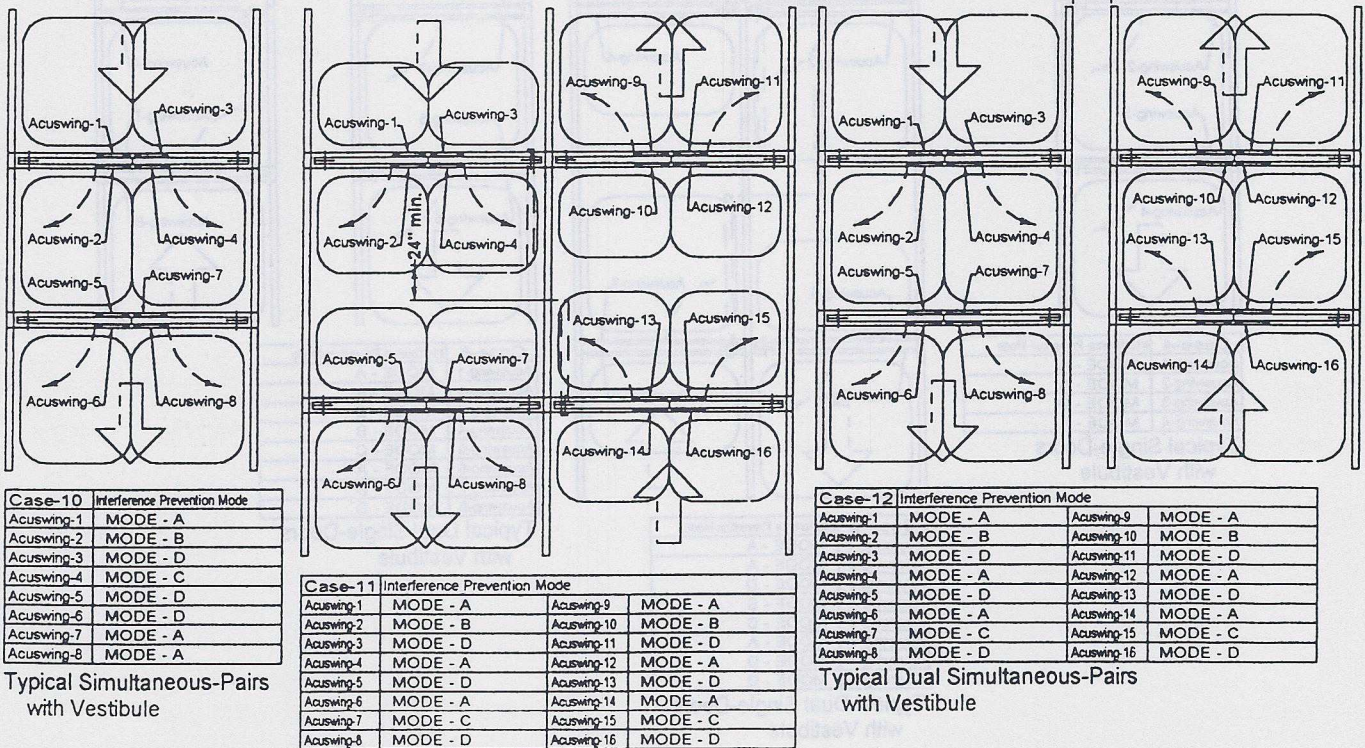
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - B
Acuswing-5	MODE - C
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Single-Doors
with Vestibule

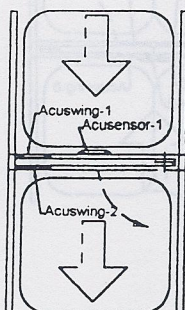
Case-9 Interference Prevention Mode

Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D
Acuswing-5	MODE - A
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Simultaneous-Pairs

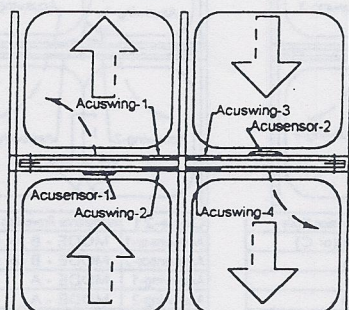


(3) Recommended Mode To Prevent Mutual Interference with Acusensors



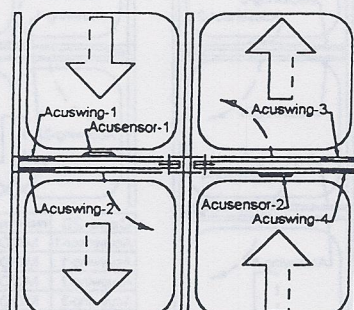
Case-13	Interference Prevention Mode
Acusensor-1	MODE - D (or C or B)
Acuswing-1	MODE - A
Acuswing-2	MODE - A

Typical Single-Door



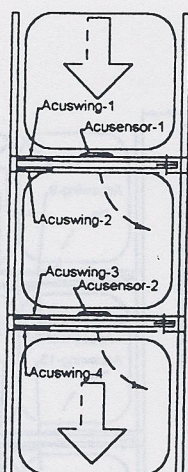
Case-14	Interference Prevention Mode
Acusensor-1	MODE - C (or B)
Acusensor-2	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D

Typical Dual Single-Doors



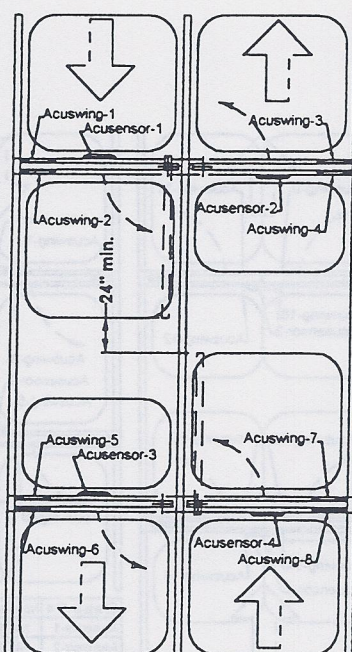
Case-15	Interference Prevention Mode
Acusensor-1	MODE - C (or B)
Acusensor-2	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D

Typical Dual Single-Doors



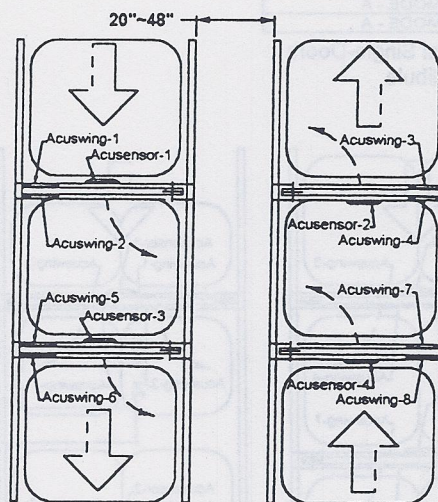
Case-16	Interference Prevention Mode
Acusensor-1	MODE - D (or C or B)
Acusensor-2	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - A

Typical Single-Doors with Vestibule



Case-17	Interference Prevention Mode
Acusensor-1	MODE - C (or B)
Acusensor-2	MODE - C
Acusensor-3	MODE - B
Acusensor-4	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - B
Acuswing-5	MODE - C
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

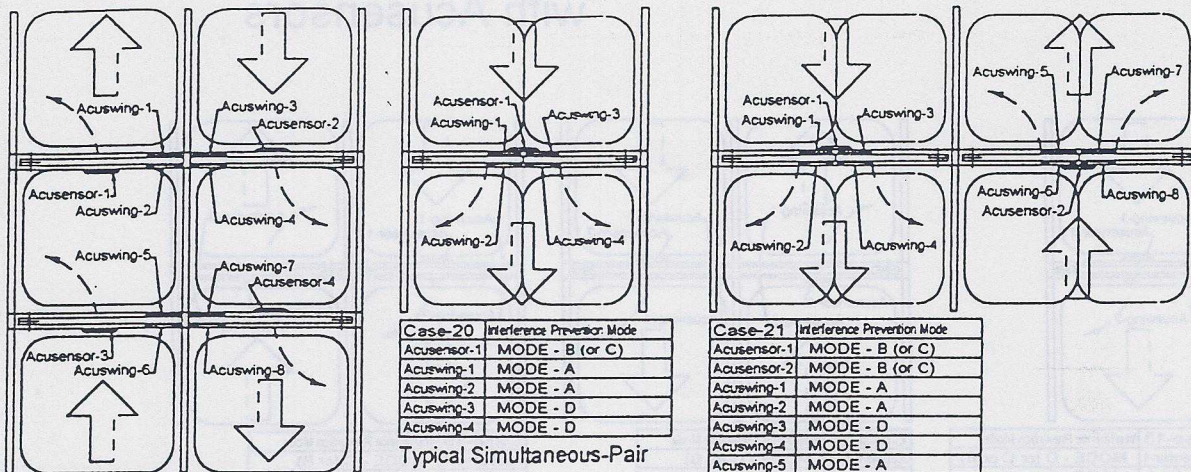
Typical Dual Single-Doors with Vestibule



Case-18	Interference Prevention Mode
Acusensor-1	MODE - C (or B)
Acusensor-2	MODE - C
Acusensor-3	MODE - B
Acusensor-4	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - B
Acuswing-5	MODE - C
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Single-Doors with Vestibule

(4) Recommended Mode To Prevent Mutual Interference with Acusensors



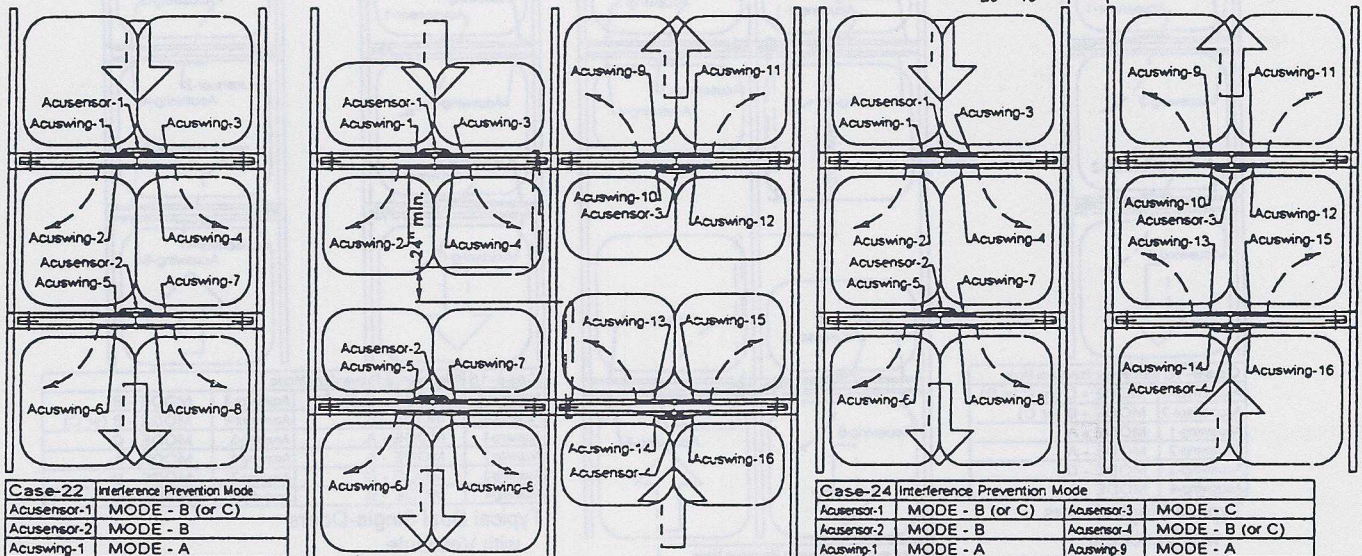
Typical Simultaneous-Pair

Case-21 Interference Prevention Mode

Acusensor-1	MODE - B (or C)
Acusensor-2	MODE - B (or C)
Acuswing-1	MODE - A
Acuswing-2	MODE - A
Acuswing-3	MODE - D
Acuswing-4	MODE - D
Acuswing-5	MODE - A
Acuswing-6	MODE - A
Acuswing-7	MODE - D
Acuswing-8	MODE - D

Typical Dual Simultaneous-Pairs

Typical Dual Single-Doors with Vestibule



Typical Simultaneous-Pairs with Vestibule

Typical Dual Simultaneous-Pairs with Vestibule

Typical Dual Simultaneous-Pairs with Vestibule

Trouble Shooting "Before making a service call, try the following steps."

A. Condition / Trouble

#	Condition / Trouble	Possible Causes / Solutions (See "B".)
a	The sensor detects something with no person in/near the sensing area.	1, 2, 3, 4, 5, 6, 7, 21, 22
b	The LED on the sensor is flashing with <u>RED</u> . (Emitter warning)	6, 8, 9
c	The LED on the sensor is flashing with <u>GREEN</u> . (Encoder warning)	6, 10, 11
d	The LED on the sensor is flashing with <u>AMBER</u> . (Floor Condition warning)	12, 13
e	The coverage looks small / sensitivity looks low.	3, 4, 5, 6, 14, 15, 16
f	The sensor sometimes does not detect.	3, 4, 5, 6, 15, 16, 17
g	The LED on the sensor is off.	8, 18
h	The door stays closed or open, and does not move.	1, 2, 3, 4, 5, 6, 7, 19
i	Snow accumulated in / near the sensing area.	20, 6
j	It rained and floor turned to wet condition.	6

B. Possible Causes / Solutions

1. Remove any object which wind may move in/near the sensing area.
2. Make sure nothing is on the cover or window such as rain drops, frost or snow.
3. Check the interference prevention mode. (Mutual interference with other infrared sensors)
4. Make sure the select switch settings are correct.
5. Make sure the lever position is "3".
6. Reset the sensor and let the sensor reinitialize.
7. Try low sensitivity.
8. Switch the A-side sensor and the P-side sensor. (Select switches need to be reset.)
9. Replace it with a new sensor.
10. Make sure the connection of the encoder wiring is correct.
11. Try "test operation" by a handy terminal without any sensor signals.
12. The background condition may have been changed too much. Reset the sensor.
13. Try "Y" for "Signal Slow" from the function of the controller to let the door move.
14. Wait several minutes for sensors to stabilize the sensitivity before checking.
15. Try a bigger patten. The coverage size may vary and depend upon the condition.
16. Try high sensitivity.
17. Make sure the LED on the sensor is ON.
18. Make sure the connection of the power wiring is correct. (Power loss)
19. Try a shorter standstill new memory time set such as 30 or 15 second.
20. Remove snow and keep the floor clean.
21. Water condensation could be inside the window, keep sensors' environment dry.
22. Try SC-mode for A-side.

